



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6005G01631-3G-PO
Job Sheet 197274



Part No: RBW6005G01631-3G-PO Job Qty: 2 pcs

Part Name: Dial Indicator Swash Plate Scissors Support



Part Weight: 0 lbs Status: New Priority: Medium

Job Created: 7/4/19

Job Tracking No:

Due Date: 9/2/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW6005G01631-3G Rev A. IPP Rev. A 18.10.16 Now outsource DP Verify DD/IPP Rev.B 19.02.26 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	2 pcs	9/2/19	9/2/19	0.00	0.00	Purchasing - 1		
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	2 pcs	9/2/19	9/2/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S210126



Part: RBW6005G01631-3G

Job No: 197274

Serial No/Batch: S210126

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 08/29/19

				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120 QC 6	2 pcs	9/2/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	DAS
				QC 6 - 61	61
				QC 6 - 40	9-89
130 Packaging 3-1 - Stock - B4B	2 pcs	9/2/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - FG	2 pcs	9/2/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	

Part Op 100 - (Purchasing) Issue P/O: _____ MANUFACTURE RBW6005G01631-3G AS PER DWG Supplier: METEC
Descriptions: Certificate of conformity is required
110 - (Receive & Inspect for Damage & Mat'l Certs)
120 - (QC6- All purchased or subcontracted products)
130 - (Identify as per dwg & Stock Location: _____)
140 - (QC21- Final Inspection - Work Order Release)

GA092F

Dam

AUG 3 2019

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.750X01.000	6061-T6 Bar .750 X 1.00	1.7500 ft (.875 ea)	100-Purchasing	\$068501
RBW6005G01631-3GP	Dial Indicator Swash Plate Scissors Support	2 pcs (1 ea)	100-Purchasing	

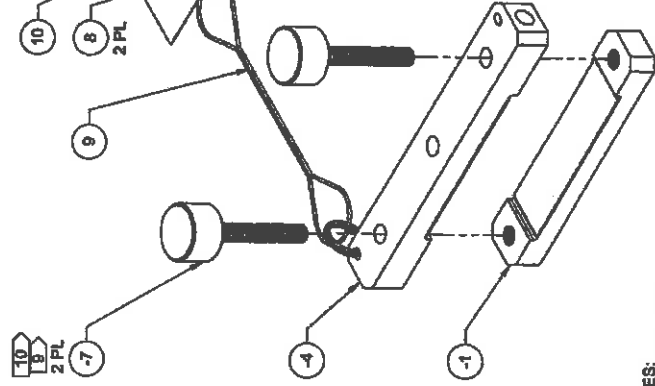
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	M6061T6B0.750X01.000	2	12	0
	RBW6005G01631-3GP	2	0	0

Part Specifications
Specifications could not be found.

Pat Lussier

Plex 7/4/19 8:56 AM dart.lussier.patrick

ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6005G01631-3G-1	BOTTOM CLAMP ASSY
-4	1	RBW6005G01631-3G-4	TOP CLAMP ASSY
-7	2	RBW6005G01631-3G-7	ADJUSTING SCREW
8	2	McMaster 8908054553 OR EQUIV	SS SPLIT RING 13/16" OD x 1/8" THK
9	1	McMaster 890312A271 OR EQUIV	LOOP TO LOOP LANYARD 6" LONG
10	1	NAS-1756-12	FLAG



NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: XX = $\pm 0.1"$ / $\pm 1"$
XX = $\pm 0.01"$ / $\pm 0.5"$
XX = $\pm 0.005"$ / $\pm 0.1"$
XX = $\pm 0.0005"$ / $\pm 0.05"$

5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A
8) ASSEMBLY AS SHOWN
9) APPLY LOCITE NICKEL BASED ANTI SEIZE ON THREADS OF ITEMS -7 THEN ASSEMBLE WITH ITEMS -4 AND -1
10) INSTALL ITEM -7 HAND TIGHT
11) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

RBW6005G01631-3G DIAL GAUGE (M/R AWSHPL/SCISSORS) SUPPORT

REV.	NEW ISSUE	DESCRIPTION	ECN #	BY
A	18-650	VM		
DESIGN	VM			
DRAWN	VM			
CHECKED	VM			
MFG. APPR.	ML			
APPROVED	DP			
DATE	8/31/2018			

DART AEROSPACE LTD HAWKSBURY, ONTARIO, CANADA	
TOOL PART #	REV. A
RBW6005G01631-3G	SHEET 1 OF 3
TITLE	SCALE
DIAL GAUGE (M/R AWSHPL/SCISSORS) SUPPORT	NTS
COMMENTS: SEE DART AEROSPACE LTD THIS DOCUMENT DESCRIBES A TOOL, AND IS SUPPLIED TO THE CUSTOMER FOR INFORMATION ONLY. THE CUSTOMER'S RESPONSIBILITY IS TO OBTAIN THE CORRECT TOOLING FOR THE INTENDED APPLICATION.	

COMPANY: DART AEROSPACE LTD
1000 SHEPPARD AVENUE EAST, SUITE 200
SCARBOROUGH, ONTARIO, CANADA M1T 2X2
TEL: (416) 291-1111 FAX: (416) 291-1112
WWW.DARTAEROSPACE.COM

REMOVE BEFORE FLIGHT

REMOVE BEFORE FLIGHT

PURCHASE ORDER



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB043919**



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB043919

PO Date: 7/4/19

Due Date: 9/2/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	197273	RBW6005G00131-3GP			Multi-Purpose Trolley REV 5 with Deviation	Firmed	-	9/2/19	1 pcs	0 pcs	1 pcs	\$3,205.00/pcs	\$3,205.00
									AUG 29 2019				
2	197274	RBW6005G01631-3GP			Dial Indicator Swash Plate Scissors Support REV A	Firmed	-	9/2/19	2 pcs	0 pcs	2 pcs	\$1,050.00/pcs	\$2,100.00
									AUG 29 2019			DAS 61 9-89	
Line Item Note ** DART WILL SUPPLY MATERIAL FOR THIS TIME **													
3	197287	RBW6005G01531-3GP			Dial Indicator Main Rotor Damper Support REV 2	Firmed	-	9/2/19	2 pcs	0 pcs	2 pcs	\$900.00/pcs	\$1,800.00
4	197289	HT-500-CWAP			Series 500 Compressor Wash System with Auxiliary Air Tank REV 10 with Deviation	Firmed	-	9/2/19	2 Ea	0 Ea	2 Ea	\$4,862.00/Ea	\$9,724.00
5	197288	RB072610-H-00P			GROUND HANDLING WHEELS REV 4	Firmed	-	9/2/19	2 pcs	0 pcs	2 pcs	\$3,700.00/pcs	\$7,400.00
												Grand Total: \$24,229.00	

Plex 8/29/19 11:43 AM Dart.Lavoie.Chantal



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Hawkesbury, ON
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Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB043919



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

- Procurement Quality Clauses
- A005 RIGHT OF ENTRY
 - A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
 - A012 CHEMICAL AND PHYSICAL TEST REPORTS
 - A016 PERSONNEL QUALIFICATION
 - A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
 - A026 CERTIFICATION OF MATERIAL CONFORMANCE
 - A041 QUALITY MANAGEMENT SYSTEM
 - A042 DART NOTIFICATION BY SUPPLIER
 - A043 RETENTION OF QUALITY DOCUMENT

 - A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

 - A049 SUPPLIER AWARENESS

Plex 7/4/19 10:59 AM dart.lussier.patrick

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 25695
Shipment Date: 13-Aug-2019
Ship Via: Pick up at METEC
Order Number: 3975
Order Date: 07/04/2019

Customer Code: DART
Phone: (613) 632-9577
PO Number: POHB043919
Terms: Net 60 Days

Quantity								
Item	Open	Shipped	B/O	Canceled	Unit	Description	Revision	Job Number
2	2	2	0	0	EA	DART-RBW6005G01631-3GP Dial Guage (M/R Awshpl/Scissors) Support Material supplied by DART	A	3975-02

DAS
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8-89

RECEIVED

AUG 29 2019

DART AEROSPACE LTD.

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By
Dart Aerospace Ltd.



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0
Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	P.O. Number
2	DART-RBW6005G01631-3GP	Dial Guage (M/R Awshpl/Scissors) Support Material supplied by DART	A	HB043919

MATERIAL: supplied by METEC

DAS
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9-89

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.


George Theoret

Vankleek Hill, August 13, 2019